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**Laser Measurement System HPI-3D** is one of the most advanced laser interferometers available on the market. It offers many new options for users with unprecedented measurement precision and resolution. Very easy to use, can be used both in research laboratories and in machines geometry measurements.

Accurate machine calibration is essential to provide quality product. With our system you can perform quick and accurate calibration. Basic configuration enables measurements of linear displacement, vibrations, velocity and positioning. The 3D system offers the unique function of vertical and horizontal straightness measurement that makes the straightness measurements easy and time saving.

Additionally the software of **HPI-3D** offers a unique electronic alignment tool. This function makes long lines alignement easy and fast and in short lines it decreases cosine errors. Laser interferometer **HPI-3D** simplifies the measurements even further thanks to bluetooth communication to a PC or wireless sensors.

### **Applications:**

The construction of the HPI-3D Laser Measurement System allows wide variety of different applications. The main applications are:

· Positioning of CNC and CMM machines Machine geometry inspection Flatness measurements\* Axes parallelism measurements\* Vibration measurements Straightness measurements\* Squarness measurements\* Small angle measurements\* Angular positioning\* · Ball screw inspection\* · Dynamic measurements with internal or external strobe Variety of laboratory applications \* additional optics required sertex

8,328958 Display		Positioning	Straightne	55	O Angular positioning
•	ි Dynamio	Batness	// Parallelism	•	Configuration

#### Main features:

#### High resolution and accuracy

Over 20 years of experience in production of laser interferometers allows us offer resolution and accuracy of the laser tailored to customers most demending needs.

#### **Competitive price**

We try to make the **HPI-3D** a good choice both for demanding and cost-cutting clients. That is why we offer a complete Laser System for a price of competitors single components.

#### **Wireless operation**

Thanks to the wireless connection to a PC and wireless environmental sensors the usage of the laser system becomes more flexible and faster.

#### **Electronic alignment tool**

This useful option not only speeds up the usually toilsome beam alignment procedure but also allows reducing cosine errors improving the overall performance of the system.

#### **Results traceable to national standards**

**HPI-3D** was many times successfully tested in variety of National Standards Laboratories. Moreover in some laboratories it is used as a standard for length comparations.

#### **Operation at any angle**

The unique laser head mounting makes the operation of the head at any angle a trifle. The application gives also information about the rotation and elevation of the head.

#### Portability

The complete laser system is transported in a light and handy case. Therefore it is easy to move it from one place to another. It is especially important during machine servicing.

#### Ease of use

Both hardware and software were constructed and are improved with a constant feedback from users. Thanks to this the ease of use of the **HPI-3D** is unbeatable on the market.

#### **G-codes generator**

Application consists free of charge module for tool path generation in G-codes simplifying and speeding up the positioning and straightness measurements.

#### **3D measurements**

Each **HPI-3D** in its basic configuration is equipped in the unique 3D system allowing rapid simultaneous measurement in three axes with the standard linear optics.

#### **Direct mount on machines**

Each laser head is equipped in a magnetic base. Thanks to this the laser head can be put anywhere inside the machine reducing greatly the beam alignment time.

### Basic set of the HPI-3D includes:

- Laser head with build-in compensation unit LH 02
- Linear interferometer LI 01
- Linear retroreflector LR 01
- Wireless environmental sensor EC 01
- Wireless temperature sensors T1, T2, T3
- Manual wireless trigger
- Mounting element ME 01 x 2
- Mounting element with M5 thread x 2
- Magnetic mounting base MH 01 x 2
- PC software on pendrive
- Power supply adapter PS 02
- USB cable
- Ultra durable case
- Tripod TS1

### **Main parameters**



Measurement type	Range	Resolution	Accuracy
Distance	0 - 30 m	100 pm	0,4 µm/m
Velocity	0 - 7 m/s	0,25 µm/s	± 0,1 %
Angular	0 - 3600 arcsec	0,001 arcsec	± 0,1 ppm
Straightness angular	0 - 15 m	0,01 µm (for 100mm base)	± 0,2 %
Straightness Wollaston	0,3 - 9 m ± 30mm	0,01 µm	± 0,5 % * L μm
Straightness 3D	0 - 6 m	0,1 µm	± (10 + 5 * L) μm
Flatness	0 - 15 m ± 2mm	0,01 µrad	± 0,2 % * L
Squarness	± 1000 arcsec	0,01 µm	± 0,5 arcsec
Rotary	± 720°	0,04 arcsec	± 0,2 %

Lasertex Co Ltd ul. Swojczycka 26 51-501 Wrocław +48 71 372 43 06 lasertex@lasertex.eu